

Listing of Claims:

1. (Original) A window frame for receiving a glazing unit, said frame being a one piece molded member molded to incorporate formations to receive members to be used for securing a glazing unit therein.
2. (Original) A window frame as claimed in claim 1 in which said formations include recesses.
3. (Original) A window frame as claimed in claim 2 for receiving a glazing unit in the form of a swingable sash, said frame having interior formations for mounting hinge members for swingably supporting a sash and said recesses comprising recesses for receiving and locating members for use in locking a swingable sash when hinged to said frame.
4. (Original) A window frame as claimed in claim 2 in which said recesses include a plurality of slots around the inner perimeter of said frame, said slots being formed to receive locking members for locking a glazing unit in said frame.
5. (Original) A window frame as claimed in claim 4 in which said frame is rectangular in combination with a glazing unit received within said frame, and a locking bar for each side of said frame, each said locking bar having a series of barbs for lockingly engaging in said slots.
6. (Original) A window frame as claimed in claim 5 in which said frame has a peripheral groove formed therein and said locking bars are formed with tongues engaging in said peripheral groove.
7. (Original) The combination of an integrally molded casement window frame and a mating integrally molded sash frame for assembly into a casement window, said window frame being molded to provide hardware mounting areas for attaching hardware to be used in the assembly of said sash frame with said window frame for swinging movement of said sash frame relative to said window frame.
8. (Original) The combination of claim 7 with hardware adapted to be mounted on said hardware mounting areas in the assembly of said window and sash frames into a casement window.

9. (Original) The combination of claims 7 and 8 in which said window frame is formed with said hardware mounting areas for selectively attaching hardware for swinging movement of said sash frame to swing open to the left or to the right.
10. (Original) A combination as claimed in claim 7 in which said window frame has sill and header transverse rails joined by jamb rails, one of said sill or header rails being formed to provide a mounting area for a sash swinging control mechanism located centrally thereof.
11. (Original) The combination as claimed in claim 10 in which each of said jambs is formed with mounting areas for mounting hinges for hinging said sash frame from a selected one of said jambs to provide for an egress opening substantially equal to the open area of said window frame.
12. (Original) A combination as claimed in claim 10 or 11 in which each of said jamb rails has a plurality of non circular recesses therein at predetermined locations to receive studs of a locking bar system.
13. (Original) The combination as claimed in claim 10 in which each of said jamb rails has a locking bar operator slot provided therethrough adjacent the lower end thereof.
14. (Original) The combination of an injection molded casement window frame comprising an integral sill rail, a pair of jamb rails and a header rail and a mating molded sash frame for assembly with said window frame, said jamb rails each being formed to provide hinge mounting areas for selectively hinging said sash frame from each jamb rail and to provide a locking bar support surface for supporting therefrom a locking bar to be located on the jamb opposite to the jamb to which the sash frame is to be hinged, and said sill rail is formed with a central window control operator mounting formation and said jamb rails are provided with locking bar control mounting formations adjacent the lower ends thereof.
15. (Original) The combination as claimed in claim 15 in which said sash frame is formed with a glazing unit retaining perimeter wall having a series of spaced inwardly projecting ribs, a glazing unit mounted in said sash frame and supported from said ribs with resilient blocks interposed between said ribs and the periphery of said glazing unit.

16. (Original) The combination as claimed in claim 15 provided with locking means for locking said glazing unit in said sash frame.

17. (Original) The combination as claimed in claim 14, 15 or 16 together with hinges for hinging said sash frame to said window frame, a sash swinging control mechanism for mounting on said window frame, means for connecting said control mechanism to said sash frame for hinging movement of said sash in response to said control mechanism, and a locking mechanism comprising a locking bar for mounting on one of said window frames and a control mechanism for said locking bar for mounting on said window frame.

18. (Original) A casement window comprising:

- (a) an injection molded window frame having a header and sill connected by jambs;
- (b) a mating injection molded sash frame having a glazing panel retained therein;
- (c) hinge connections connecting said sash frame to a jamb of said window frame for hinging movement between a closed and an open position and to provide an egress opening when said sash is in the open position substantially equal to the space defined by said header and jambs of said window frame;
- (d) a window operating control mounted centrally of said sill of said window frame;
- (e) means providing a connection between said window operating control and said sash frame whereby movement of said operating control operates said sash frame in the opening and closing movements; and
- (f) a locking mechanism for locking said sash in the closed position.

19. - 26. Canceled